

TECHNICAL DATA SHEET

CS30 High Build Cellulose Primer

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DESCRIPTION

CS30 1K Filler is based on nitrocellulose (NC)-combination resins owing very fast drying. It is suitable for fine filling of small damages on car surface before top coating with 1K paints.

PREPARATION OF SUBSTRATE

- 1- Kapci 1K filler can be applied over old 1K paints (synthetic, NC) in sound conditions, 2K PE putties, NC putties.
- 2- The surface should be thoroughly degreased with Kapci 605 Degreaser prior to painting.



MIXING (1:1)

Mix by volume 1 part CS30 Primer: 1 part CS30 thinner

DRYING

At 20°C = 30mins.

At $40^{\circ}C = 20$ mins.

At $60^{\circ}C = 15$ mins.

APPLICATION: 2 full coats recommended dry film thickness is 80-90 microns.

RECOATING: 5-10 minutes between coats

HEALTH AND SAFETY: Please refer to Health and Safety Data Sheet.

The technical data contained herein is based on our present knowledge and we experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application.

Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

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