FILLER SPRAY   2004.

One-pack filling primer surfacer

06/08/10   LRB/nz

Description and use

One-component primer, traditional type, provides full insulation of polyester putties and old paints; it is an excellent base for the further final painting.

It features high covering power, fast hardening, easiness of sanding; suitable for small repairing when there is no use of the oven.

Technical data

Colour	:	grey
Binder	:	modified nitro-cellulose
Practical cover rate	:	$0.2 \div 0.4$ *m²* per one spray can, according to the applied thickness.
Storage life	:	12 months in original sealed container.

NB: Data recorded @ 20°C (68°F)

The product is compliant with Directive **2004/42/CE-IIB(e)** maximum VOC limit value: 840 *g/l*

Application note

Substrate preparation	:	Surfaces to be treated must be dry, clean, dust free and made slightly rough with sandpaper.
Product preparation	:	Shake the can thoroughly for 3 minutes before using it.
Application method	:	Spray at $20 \div 25$ *cm* from surface. Apply 2 or 3 coats allowing $3 \div 5$ minutes between them.
Air drying @ 20°C with thickness of $60 \div 70$ μm	:	Dust free : 10 *minutes* Through drying : 40 *minutes*
Sandable	:	after 2 hours @ 20°C
Recoatable	:	after $3 \div 4$ hours

NOTE: Smooth down the primer with fine sandpaper before applying the top-coat.

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