

## TECHNICAL DATA SHEET

### CS30 1K Acrylic Clearcoat

Date: 15-06-2017

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#### DESCRIPTION

CS30 1K Acrylic Clear Lacquer with UV protection. Recommended as overcoat for two coat paintings. Good protection against weathering as well as good resistance at petroleum attack for short periods.



#### Spray pressure

Ready for spraying. Spray pressure 60-65 PSI (4-4.5) at the gun.  
Pot life- approximately 1 hour. Use immediately after mixing.



1.5 mm nozzle e.g. SATA, MSB OR DEVILBISS JGA FW/86.



Spray 2 – 3 coats with 5 – 10 minutes flash-off between coats.



FL2009 acrylic hardener – drying time at 20 °C the film is dust dry after approximately 30 – 40 minutes, may be handled with care after approximately 4 hours. Full hardness is reached after approximately 24 hours.  
 Drying time at 60°C the film is dust dry at approximately 10 - 15 minutes, may be handled with care after approximately 30 – 60 minutes.

#### FLASH POINT

22 °C – 32 °C

#### STORAGE AND SHELF LIFE

Correctly stored material, in firmly closed original containers, has a shelf-life of over 1 year. Contents of opened containers should be used up quickly. Always replace cap immediately after use.

#### HEALTH & SAFETY

Please refer to relevant Health and Safety Data Sheet, reference no. HSDS 0202.

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