

CS20 Chassis Paint

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DESCRIPTION

CS20 Chassis Black is a traditional high quality, high solids synthetic enamel for application by spray or brush to chassis or chassis parts. Chassis Black gives an extra-long wet edge time allowing the largest of areas to be painted without brush drag or spray 'dust', resulting in a high gloss finish with excellent water, petrol and oil resistance for extra durability and toughness.

Chassis Black has excellent covering power and contains non aggressive solvents making it the ideal choice over existing paint surfaces.

TECHNICAL INFORMATION

Flash Point:	Above 32 ° C
Specific Gravity:	1.10
Viscosity:	3.6 poise ICI Cone and Plate
Temp Resistance:	90 ° C
Storage:	12 months in original sealed containers
Colour Retention:	Excellent
Touch Dry:	4 hours
Firm Dry:	16 hours
Hard Dry:	2 days
Thinners:	White Spirit
Over coating:	16 hours minimum
Equipment Cleaning:	White Spirit
Dry Film Thickness:	50 microns
Coverage:	10m ² per litre (theoretical)
VOC:	390g/l

PREPARATION

Chassis Black may be used over a wide variety of surfaces which have been suitably sanded, primed and undercoated.

APPLICATION

By Brush: Apply by brush in 3ft sections using a lightly loaded brush. Small amounts of White Spirit can be added to further improve wet edge and brush ability over larger areas.

By Spray: as detail below.

TECHNICAL DATA SHEET

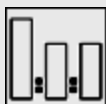
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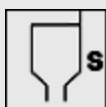


Health and safety "For professional use only" **Important:** When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.



Mix Ratio

Chassis Black 8 – 9 parts, White spirit 1 part.



Spraying viscosity

40 – 45 seconds BSB4 (20-33 DIN4)



Spray gun fluid tip:

1.4-1.8mm (0.055-0.070in)

Spraying Pressure:

50-65 psi (3.4-4.5 bar)

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