

TOTALSEAL®

Black primer

5028

Description/Use:

TOTALSEAL® 5028 is a black primer which offers quick and lasting adhesion to our one component polyurethane for fixed windows sealants, on ceramic coating and glass. It provides protection against UV rays if necessary.

TOTALSEAL® 5028 is also recommended as adhesion promoter on most paints and on GRP.

Technical data:

Composition:	Polyurethane prepolymer with quick drying time, in a solution of acetates
Appearance:	Black liquid, low viscosity
Density:	0,99 g/cm ³
Solids content:	approx. 22 %



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APPLICATION [between +5° C und +30° C]:

TOTALSEAL® 5028 dries with the evaporation of the solvents and adhesion on substrate is achieved by reaction with air moisture.

Shake the bottle and apply TOTALSEAL® 5028 with brush or wool dauber on the clean bonding area prepared with TOTALSEAL® 7016.

On painted metal and GRP, apply only TOTALSEAL® 5028.

Dust free time:

3 minutes

Open time:

[before applying TOTALSEAL® polyurethane windshield adhesives]:

5 minutes minimum

3 hours maximum

After 3 hours reactivate with TOTALSEAL® 7016.

Packaging:

TOTALSEAL® 5028 is available in metal bottles of 30 ml, 100 ml or 250 ml.

Storage:

TOTALSEAL® 5028 has 12 months shelf life, from date of manufacture, in its original unopened containers between 5° and 30° C maximum.

TOTALSEAL® 5028 is sensitive to air moisture: bottles have to be closed tightly immediately after use and must be used within 5 days maximum.

Frequent opening of the bottle will cause a step-by-step deterioration of the adhesion promotion characteristics of the product. The necessity to frequently re-open a bottle is an indication that a small size bottle from our range should be selected.

A primer which has obviously thickened or changed in appearance after opening must not be used.

Do not open bottle until use.

Health and safety:

Flammable product - Flash point: -1°C.

Please read our Safety data sheet.

Guarantee:

We guarantee our supplies against hidden manufacturing and materials defects. Our responsibility is limited to the obligation to rectify or replace, free of charge products that have been recognised to be defective, without ever accepting indemnity claims, for whatever reason.

For instance, the advice we give for specific choices of materials or application methods is only information based on previous experience, which should not be considered as exhaustive and which does not engage our responsibility in case of failure.

Our technical guidelines are there to give some information on the ideal and theoretical conditions of use of our products. As we do not and cannot be expected to know all of the applications our products are used in, it is up to the customer to accept our choice of application by checking with all means he deems necessary, that the products are suitable.

Neither our Company, nor its associates will be held responsible for personal or material damage, whatever it may be, resulting from a defective or erroneous use of our products, or resulting from them not being used in advance with our guidelines.

