

TECHNICAL DATA SHEET

CS50 2K HB Fast Dry Primer 5-1

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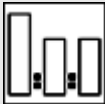
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DESCRIPTION

CS50 Fast drying 2K primer developed for use under waterborne basecoats, solvent-based basecoats, and 2K acrylic topcoats. It delivers fast drying combined with good application, levelling and sanding properties as well as good colour hold out. Can also be used as wet on wet primer by changing the mixing ratio and the application process.

PREPARATION OF SUBSTRATE

- 1- Can be applied over 2K PE putties, 2K Epoxy Primers, 2K Wash primers, 1K Etch Primers, original factory primers, glass fibre reinforced plastic (GRP) and well sanded old finishes in solid condition. If it is used as non-sanding primer, Kapci 626 must not be applied over 2K PE Putties.
- 2- To reach optimum performances, the surface should be properly sanded, cleaned and degreased with Kapci 605 Degreaser.



MIXING (5:1:1)

100% 2K High Build Primer
20% 2K MS Hardeners
20% 2K thinners



Flash off time AT 20°C

Between coats: 3-5 min
Before baking: 10-15 min

Drying time

45-90 min at 20°C,
20-30 min at 60°C
IR Drying: Short wave*: 8-12 min.

RECOATING

Can be recoated after sanding. It can be over coated with waterborne and solvent basecoats and 2K acrylic topcoats. When applied as wet on wet primer, it can be over coated after 15-20 minutes at 20°C.

HEALTH AND SAFETY: Please refer to Health and Safety Data Sheet.

The technical data contained herein is based on our present knowledge and we experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.