



KAPCI
COATINGS

For professional use only

Issue: May 2015

Superseded: March 2015

Kapci 355 Elastic PE Putty for plastic

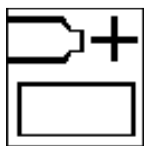
Product description

Kapci 355 is a polyester-based elastic putty especially designed for application over plastics. It adheres excellent to plastics, has excellent flexibility and resistance to wrapping. It can be applied over any kind of plastics except polyethylene (PE) and may be used under any Kapci filler. Its gray anthracite color is similar to the original color of plastic car parts.

Substrates

Kapci 355 Elastic PE Putty can be applied over variety of plastic substrates except polyethylene (PE). Prior to applying Kapci 355 the surface should be clean and degreased. For degreasing and cleaning of sanding dust it is recommended to use Kapci 605 Degreaser.

Application



Mixing ratio by weight:
100:1-3

100% Kapci 355 Elastic PE Putty
1-3% Kapci PE Putty Hardener

Note:

1. The drying time and pot life of PE Putty mixed with the putty hardener will considerably depend on temperature and the amount of the hardener used. At lower temperature add 2-3 % of the hardener, at higher temperature add 1%.
2. Mix carefully PE putty with the hardener to avoid forming of air bubbles in the mixture.

These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets (MSDS).



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Application:

Apply by a metal knife. For edges or curve surfaces use a plastic knife. For deep filling apply in several layers allowing drying between the layers (no sanding in-between is required). Pot life (working time) of the mixture is 4-5 minutes at 20°C.



Drying time at 20°C :

Dry to sand: 20-30 min



Machine dry sanding:

The following grades of sanding papers and steps are recommended:
P80-P120 and finish with P180



Manual dry sanding:

The following grades of sanding papers and steps are recommended:
P80-P120 and finish with P180



IR Drying:

Short wave*: 5-8 min

*Guideline for short wave IR equipment. Refer to the IR equipment manufacturer's instruction for sets-up.

General notes

Recoatable

Kapci 355 is recoatable after sanding.

Other tips

1. Add 1-3% of PE Putty hardener. Do NOT add less or more the hardener than recommended. The use of too much (more than 3%) or too little (less than 1%) of the hardener can cause a problem of bleaching/staining.
2. Do NOT apply PE Putty over 1K etch primers, 2K wash primers, and thermoplastic acrylic paints.



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3. Do NOT apply paints (2K topcoats, basecoats, etc.) directly over PE putties.
4. Do NOT sandwich PE Putty between two layers of topcoats.
5. Wet sanding of PE putties is NOT recommended.
6. After applying PE putties clean all used tools with strong solvents immediately (e.g. NC thinners).

VOC (2004/42/EC)

2004/42/IIB(b)(250)230

The EU limit value for this product (product category: IIB.b) in ready for use form is maximum 250 g/liter of VOC.

The VOC content of this product in ready for use form is maximum 230 g/liter.

Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.

IMPORTANT NOTE: These products are for professional use only. The information in this Technical Data Sheet is based on our best knowledge and given for information purposes only without any obligation as we do not have control over the quality and conditions of the surface, or over many factors affecting the use and application of the product. Always read the Material Safety Data Sheet and the Technical Data Sheet for this product if available.