







DESCRIPTION

Advantage+ 2K MS Clearcoat is an acrylic clearcoat with medium solids content. **Advantage+ 2K MS Clearcoat** can be used over solvent basecoats. It is easy to apply, fast drying and has a good gloss level.

Composition:	Acrylic Resins
Colour:	Clear
Shelf life:	36 months in unopened container
Pack size:	1 Litre/5 Litre
Pre-treatment:	FL2010 Advantage+ 2K MS Clearcoat can be applied over solvent basecoats.

	Health and safety "For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.									
	Mixing Ratio 2 : 1 2 FL2010 Advantage+ 2K MS CLEARCOAT	1 FL2013 Advantage+ 2K MS HARDENER (Standard, Fast or Extra Fast)								
	Spraying Viscosity 17 to 20 seconds DIN4 cup 20°C Pot life - 8 hours at 20°C dependent on hardener speed combinations									
	1.2 – 1.4mm Nozzle/Tip Recommended Spray Pressure 2 bar at the gun									
	Number of coats 2 Apply 2 normal coats with a flash off time between coats of 3-5 minutes at 20°C.									
	Air Drying: at 20°C the film is dry after 30 minutes, may be handles with are after 90 minutes and may be re-coated after 8 hours after drying overnight (8 hours). Bake:									
	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Hardener</th> <th>Bake Time (65 °C Air Temp.)</th> </tr> </thead> <tbody> <tr> <td>Standard</td> <td>25 minutes</td> </tr> <tr> <td>Fast</td> <td>20 minutes</td> </tr> <tr> <td>Extra Fast</td> <td>15 minutes</td> </tr> </tbody> </table>		Hardener	Bake Time (65 °C Air Temp.)	Standard	25 minutes	Fast	20 minutes	Extra Fast	15 minutes
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Standard	25 minutes									
Fast	20 minutes									
Extra Fast	15 minutes									
	Infra-Red: 10-15 minutes using conventional infrared.									

Reworking: After cooling following the above stoving schedules, defects and runs can be removed using P1200 Wet or Dry. The paint surface can then be polished using a fine polishing paste or an ammonia-free compound.

Storage: Unmixed, correctly stored material, in firmly closed original container, has a shelf life of over a year. Contents of opened containers should be used up quickly. Always replace hardener caps immediately. Hardener mixtures cannot be stored.

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