

2K High Solids Universal Gloss Binder

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DESCRIPTION

2K High Solids direct gloss binder. Solid content (see formulation) % by weight (RFU).

The EU Value for this product (product category IIB .d) in ready for use form is max.420 grams of VOC Per litre. The VOC content of this product is less than 420 g/l.

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| Composition | Acrylic Resins, |
| Colour | See separate list |
| Shelf life | 36 months in unopened container |
| Pack size | 5 litre |

Pre-treatment: 2-pack ready mixed colour must be applied on thoroughly sanded and degreased substrate.



Health and safety "For professional use only" **Important:** When using any **new** product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.



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| Mix Ratio 2:1 2-pack colour FL2015 hardener | Volume 100ml 50ml | Weight dependant on colour 50ml |
|--|--------------------------------|--|



Spraying viscosity
25 - 29 seconds BS4 flow cup – 17 seconds Din 4 flow cup at 20°C
Pot life - 3 hours at 20°C



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| LVP Compliant Gravity-feed spray gun HVLV gravity-feed spray gun Conventional gravity | 1.4 – 1.6 | 3 - 3.5 bar |
|--|------------------|--------------------|



Number of coats 2 coats – 1 medium + 1 wet coat
5 to 10 minutes flash off
Film thickness 50– 60 micron



Drying time at 20°C touch dry 4– 6 hours through cure overnight polish within 24hrs
Drying time at 60°C 20 - 25 min allow to cool polish then polish

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