

Universal Waterbased Basecoat Binder

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DESCRIPTION

A clear for Waterbased tinters to be added to make coloured basecoats.

Attributes

See appropriate clear lacquer datasheet.

Specification

Mix ratio:	Ready to use
Viscosity:	Brookfield LV spindle 3 @ 20°C
	Speed 10 33-39 Poise
	Speed 30 13-17 Poise
	Speed 50 8-12 Poise
	Speed 100 4-8 Poise
Non Volatile content:	14-16 %
Gloss:	as topcoat
Specific Gravity:	0.99-1.03
D.F.T:	15-20 µM

Application

Substrates:	Aluminium/Steel
Clearcoat:	as specified
Method:	Conventional spray
Flash-off:	5 min. @ 60°C
	40 min. @ 20°C
Curing:	As per clear lacquer

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