



KAPCI
COATINGS

For professional use only

Issue: June 2015

Superseded: February 2015

Kapci 1K Filler

Product description

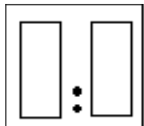
Kapci 1K Filler is a product based on a nitrocellulose-combination of resins providing very fast drying. The product is suitable for fine filling of small damages on car surface before topcoating with any Kapci topcoat.

Substrates

Kapci 1K filler can be applied over existing finishes including TPA finishes and polyester (PE) putties.

The surface should be thoroughly degreased prior to painting.

Application



Mixing ratio by volume:

100:100

100% Kapci 1K Filler
100% Kapci 525 NC thinner



Use mixing ruler



Spraygun tips:

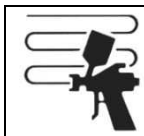
1.7-1.8 mm

Conventional:

3.0-3.5 bar/45-50 psi at the air inlet

HVLP: 2 bar/30 psi at the air inlet

Refer to the spraygun manufacturer's recommendation.



Number of coats:

Apply 2 coats.

Total dry film thickness 40-50 microns.

These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets (MSDS)

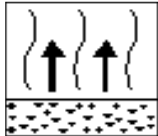


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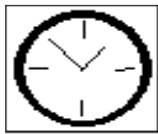
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Flash off time:

Approximately 5 min between coats.



Drying time:

Dry to sand: 30 min/20°C



Sanding:

Wet sanding: P800-P1000



Machine dry sanding: P400-P500

Health and Safety

1. For full Health and Safety information, refer to the Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.

IMPORTANT NOTE: These products are for professional use only. The information in this Technical Data Sheet is based on our best knowledge and given for information purposes only without any obligation as we do not have control over the quality and conditions of the surface, or over many factors affecting the use and application of the product. Always read the Material Safety Data Sheet and the Technical Data Sheet for this product if available.